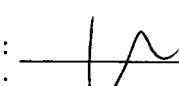
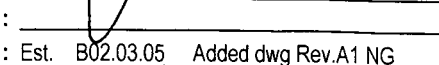


*DUPLICATE*

**Dart Aerospace Ltd.**

Date: Thursday, 11/12/2008 1:23:56 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : PROP ASSEMBLY
<b>Job Number</b> : 38320	
<b>Estimate Number</b> : 11558	
<b>P.O. Number</b> :	<b>Part Number</b> : D3085041
<b>This Issue</b> : 11/12/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3085 REV A1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 02/04/2008 <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A1
<b>Previous Run</b> : 28436	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 13/04/2008 <b>Qty:</b> 5 Um: Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est. B02.03.05 Added dwg Rev.A1 NG	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D30153	Locknut
-----	--------	---------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Lock Nut

Pick:

Qty	Part Number	Description	Batch
1	D3015-3	Locknut	B 43758

SB 08/12/14 (5)

2.0	D30811	Hinge
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Hinge

Pick:

Qty	Part Number	Description	Batch
1	D3081-1	Prop Hinge	B26790

(1)

SB

3.0	D30821	Clip
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Clip

Pick:

Qty	Part Number	Description	Batch
1	D3082-1	Clip	B44025

9 \*

SB 08/12/14 (5)

4.0	D30841	Strut
-----	--------	-------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Strut

Pick:

Qty	Part Number	Description	Batch
1	D3084-1	Prop arm	B26792

(4)

8/12/12

9x

SB

Date: Thursday, 11/12/2008 1:23:56 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PROP ASSEMBLY

Job Number: 38320

Part Number: D3085041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

AN45A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

1 AN4-5A Bolt M108672

SP

6.0

AN960JD10

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 18.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

3 AN960JD10 Washer M109061

SP

7.0

AN960JD10L

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 18.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

3 AN960JD10L Washer M105773

SP

8.0

AN960JD416

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

2 AN960JD416 Washer M108249

SP

9.0

AN960JD516L

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

1 AN960JD516L Washer M14471

8/12/12

QX

SC

Date: Thursday, 11/12/2008 1:23:56 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PROP ASSEMBLY

Job Number: 38320

Part Number: D3085041

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

MS21042L3

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 18.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
3	MS21042L3	Nut(or MS21042-3)	M109031

-12 \*

SP

11.0

MS21042L4

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
1	MS21042L4	Nut(or MS21042-4)	M108145

SP

12.0

MS27039113

Screw



Comment: Qty.: 3.0000 Each(s)/Unit Total : 18.0000 Each(s)

Screw

Pick:

Qty	Part Number	Description	Batch
3	MS27039-1-13	Screw	M13719

(26)

(1)

SP

13.0

SL69BS

Ball Stud



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Ball Stud

Pick:

Qty	Part Number	Description	Batch
1	SL69-BS	Ball Stud	M109239

8/12/17

9x

SP

14.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D3085

FF 08/12/17

(5)

15.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/12/17

Date: Thursday, 11/12/2008 1:23:56 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PROP ASSEMBLY

Job Number: 38320

Part Number: D3085041

Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

PACKAGING 1

PACKAGING RESOURCE #1



(5X)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 2511

8/12/06

SO

17.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/17

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



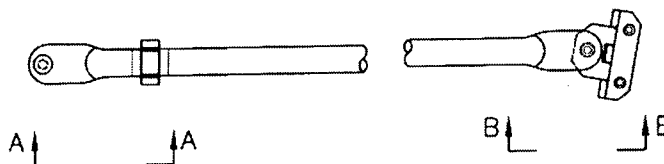
mf 08-12-17

**DART**

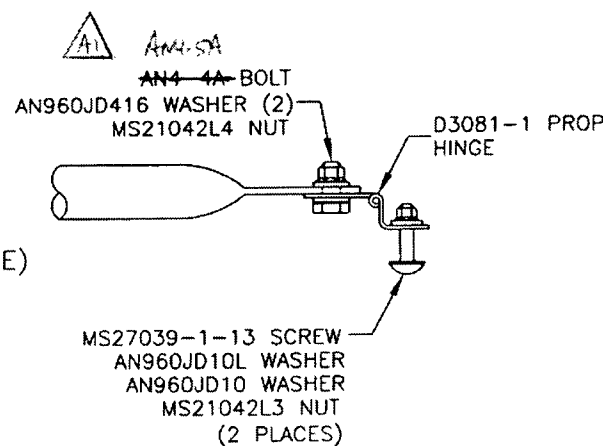
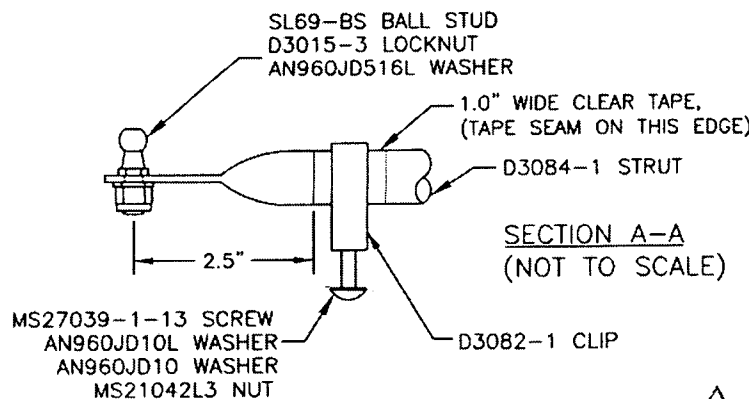


RELEASED  
02-01-25

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3085
DATE 02.01.23	02.01.23	TITLE PROP ARM ASSEMBLY
A	A	NEW ISSUE
A1	A1	REV. A
		SHEET 1 OF 1
		SCALE 1:5



D3085-041 PROP ARM ASSEMBLY



*W.D. 3/8/20*